



## DESIGN MIX OF HIGH-STRENGTH CONCRETE USING ARTIFICIAL NEURAL NETWORK TECHNIQUES: A COMPREHENSIVE LITERATURE REVIEW.

**Vivek Tiwari\***, **Dr Vijay R Rode\*\***, **Dr Uttamasha Gupta\*\*\***, **Dr U.B.Choubey**

\*Research Scholar & Asst. Prof CEAMD SGSITS Indore, [ervivektiwari.17@gmail.com](mailto:ervivektiwari.17@gmail.com)

\*\* Prof. CEAMD, SGSITS Indore, [vijay.rode79@gmail.com](mailto:vijay.rode79@gmail.com)

\*\*\*Former Professor CEAMD, SGSITS Indore, [ugupta.sgsits@gmail.com](mailto:ugupta.sgsits@gmail.com)

\*\*\*\*Former Professor CEAMD, SGSITS Indore, [choubeyub@gmail.com](mailto:choubeyub@gmail.com)

### ABSTRACT

High-strength concrete (HSC) is essential in modern construction for its superior mechanical properties and durability. The design mix process is critical in achieving the desired performance of HSC. In recent years, neural network techniques have emerged as powerful tools for optimizing concrete mix designs. This literature review aims to provide a comprehensive overview of research studies focusing on the use of neural network techniques for designing high-strength concrete mixes.

**Keywords:** ANN, Artificial Neural Network, High Strength Concrete, Design Mix,

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### Introduction

High-strength concrete (HSC) is a critical material in modern construction, prized for its exceptional strength and durability. The design process for HSC involves intricate mix proportioning to achieve desired properties. Artificial Neural Networks (ANNs) have emerged as powerful tools for optimizing HSC mix designs due to their ability to capture complex relationships between input variables and concrete properties. This literature review aims to provide a comprehensive examination of research studies focusing on the use of ANNs in the design of high-strength concrete.

### Literature review

Zhang and Yu (2017) provide an overview of the application of artificial neural networks (ANNs) in concrete mix design. The review discusses various aspects of ANN-based mix design methodologies, including input parameters, network architectures, training algorithms, and performance evaluation criteria. Mirzahosseini

and Halid (2015) propose a novel approach for optimizing high-strength concrete mix designs using a combination of neural networks and the grey wolf optimizer algorithm. The study demonstrates the effectiveness of the proposed methodology in achieving desired strength and workability characteristics of HSC mixes.

Akçaözöglu and Gürer develop an artificial neural network model for predicting the compressive strength of concrete based on mix proportions and constituent materials. The study highlights the potential of neural networks in accurately predicting mechanical properties of concrete mixes, including high-strength concrete. Togay and Aladag propose a multi-objective optimization approach for high-strength concrete mixtures using artificial neural networks and genetic algorithms. The research demonstrates the capability of neural network models to simultaneously optimize multiple performance



criteria, such as strength, workability, and durability.

Basha and Hashem (2017) propose a novel approach for optimizing the mix design of high-strength concrete using neural networks and hybrid optimization algorithms. The research demonstrates the effectiveness of this approach in achieving desired concrete properties while minimizing material costs, providing valuable insights for HSC mix design optimization.

Yeh (1998) presents a pioneering study on the use of artificial neural networks (ANNs) to model the compressive strength of high-performance concrete. The research demonstrates the ability of ANNs to predict concrete strength based on mix proportions, providing a valuable tool for optimizing HSC mix designs. Shannag (2000) proposes a hybrid neural network model for predicting the modulus of elasticity of high-strength concrete. The model combines neural networks with statistical techniques to improve accuracy and reliability in predicting concrete properties, offering a robust approach for HSC mix design.

ANNs can accurately predict various concrete properties, such as compressive strength, modulus of elasticity, and durability parameters, based on input variables such as cement type, water-cement ratio, aggregate characteristics, and admixture dosage. By training ANNs with historical data from experimental tests, they can learn the complex relationships between these input variables and the desired concrete properties.

ANNs can be used in conjunction with optimization algorithms to find the optimal mix proportions that satisfy specific performance criteria. By defining objectives and constraints (e.g., target strength, workability requirements, cost limitations), ANNs can guide optimization algorithms to search for the most efficient mix designs. This approach enables engineers to achieve desired concrete properties while minimizing material usage and costs.

Concrete mix design involves numerous interrelated factors, and the relationships between these factors are often non-linear and complex. ANNs excel in capturing these non-linear relationships and can provide more accurate predictions compared to traditional empirical models or statistical approaches. This capability allows ANNs to adapt to diverse mix designs and varying material properties more effectively.

ANNs are capable of learning and adapting to new data over time, allowing them to continuously improve their predictive accuracy. As more experimental data becomes available or as new materials and mix designs are introduced, ANNs can be retrained to incorporate this information, ensuring that the predictive models remain up-to-date and reliable.

Concrete properties are subject to inherent variability due to factors such as material variability, environmental conditions, and construction practices. ANNs can effectively handle this variability and uncertainty by learning from a diverse range of input data and

generating probabilistic predictions with associated confidence intervals. This capability enables engineers to make informed decisions and account for uncertainties in concrete mix design.

Cheng Y. et al. (2019) explores the fatigue behavior, HSC specimens were subjected to cyclic loading experiments. The study looked at fatigue life, stiffness deterioration, and crack propagation properties of HSC under various loading amplitudes and frequencies. Li, X., et al. performs an experimental investigation looked into the effect of stress ratio on HSC fatigue behavior. The research looked at the impact of cyclic loading with different stress ratios on fatigue life, crack onset, and damage accumulation in HSC.

Wang et al.(2018) evaluate the progression of damage and failure modes in HSC subjected to cyclic stress, this work used sophisticated monitoring techniques like as acoustic emission analysis and digital image correlation. The study identified major damage mechanisms, including as microcracking, fracture propagation, and eventual failure, and investigated their consequences for structural performance. Cheng et al. (2021) studied the resistance of HSC to chloride penetration. They concluded that incorporating silica fume as a mineral admixture enhanced the resistance of HSC to chloride ingress significantly, improving its durability in marine environments (Cheng et al., 2021).

Li and Li (2018) investigated the sulfate resistance of HSC exposed to sulfate attack. Their findings suggested that proper mix design,

including low water-to-cement ratios and appropriate mineral admixtures, could mitigate sulfate-induced deterioration effectively (Li & Li, 2018). Liang et al. (2019) conducted flexural tests on HSC beams reinforced with various types of fibers. They observed that the addition of steel fibers improved the flexural performance of HSC beams, delaying the onset of cracking and increasing ductility (Liang et al., 2019). Zhang et al. (2020) investigated the impact resistance of HSC using drop weight tests. Their results demonstrated that HSC incorporating high-strength aggregates exhibited superior impact resistance compared to conventional concrete mixes (Zhang et al., 2020). Zhang, et al. (2019). In their experimental investigation looked into the efficiency of fiber reinforcement in preventing fatigue damage in HSC. The study assessed the effect of different fiber types and doses in HSC mixes on fatigue life, crack bridging mechanisms, and residual strength under cyclic loading.

Experiments on the behavior of high-strength concrete under cyclic loading have revealed important information about fatigue behavior, damage mechanisms, and failure modes. These research advance understanding of HSC behavior and enhance the design and assessment of resilient concrete structures subjected to dynamic loading conditions by investigating the influence of loading factors and developing ways for increasing fatigue resistance.

By using ANNs to predict concrete properties, engineers can reduce the

need for extensive experimental testing, saving time and resources. Once trained, ANNs can quickly generate predictions for a wide range of mix designs and scenarios, allowing engineers to explore alternative designs and optimize concrete performance more efficiently.

#### Test Setup

Testing of high-strength concrete (HSC) under cyclic loading normally comprises submitting concrete specimens to repeated loading and unloading cycles to simulate the impacts of dynamic or recurring loading situations that concrete structures may encounter during their service life. To explore the behavior of HSC under cyclic loading, a variety of assays can be performed, including:

**3.1 Compressive Testing Machine** A machine of 3000 KN capacity is used here to experimental study.

#### 3.2 X-Y Plotter & LVDT

An XY plotter is a plotter that displays the relationship between two variables connected by the x and y axes. To obtain a plot between load and deflection, the output of the load meter was connected to the y-axis and the output of the LVDT was connected to the x-axis.

#### 3.4 Dial Gauges

Its dial displays the value of deflection. It uses a mechanical augmentation principle.

#### Testing & Observation

About 54 Cubes & 81 cylinders are casted and prepared in which minimum 3 set of various grade are cured and used for testing for the development of neural network

The primary application of ANNs in concrete testing is to predict various concrete properties, such as compressive strength, modulus of elasticity, slump, and durability parameters. Once trained  
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on a dataset comprising input variables (e.g., mix proportions, curing conditions) and corresponding concrete properties obtained from experimental tests, ANNs can accurately predict these properties for new or unseen concrete mixes.

Before deploying ANN models for predicting concrete properties in practice, it's essential to validate and verify their performance against experimental data. This involves comparing the predicted results from the ANN models with actual test results obtained from laboratory experiments. Validation ensures that the ANN models generalize well to unseen data and reliably predict concrete properties across different mix designs and conditions. Once validated, ANN models can be used to optimize concrete mix designs by iteratively adjusting input variables to achieve desired performance objectives. Engineers can employ optimization algorithms in conjunction with ANN models to search for the optimal mix proportions that satisfy specific criteria, such as target strength, workability, and durability requirements. This approach enables efficient exploration of the design space and identification of cost-effective mix designs.

ANNs can also be used to perform sensitivity analysis to identify the most influential factors affecting concrete properties. By analyzing the sensitivity of the ANN outputs to changes in input variables, engineers can gain insights into which factors have the most significant impact on concrete performance. This information can guide decision-making in



mix design optimization and help prioritize factors for further investigation or control.

As new experimental data becomes available or as concrete properties evolve over time, ANN models can be continuously updated and refined to improve their predictive accuracy. By incorporating new data into the training process, engineers can ensure that ANN models remain relevant and reliable for predicting concrete properties under changing conditions. This iterative process of continuous improvement enhances the robustness and applicability of ANN-based testing

### Microstructural Analysis Techniques

Microstructural analysis techniques, such as scanning electron microscopy (SEM) and X-ray computed tomography (CT), can be employed to examine the internal structure and damage evolution in HSC specimens before and after cyclic loading tests.

### Conclusions and Outcomes

Neural network techniques offer promising avenues for optimizing high-strength concrete mix designs by leveraging their capabilities in modeling complex relationships and patterns in large datasets. Through a comprehensive literature review, this study has highlighted the application of neural networks in various aspects of concrete mix design, including optimization, prediction of mechanical properties, and multi-objective optimization. By integrating findings from these research studies, engineers and practitioners can harness the power of neural network techniques to develop efficient and robust high-strength concrete mixes tailored to specific project requirements.

Overall, the effective use of ANNs in concrete mix design offers significant benefits in terms of accuracy, efficiency, and adaptability. By harnessing the power of ANNs, engineers can optimize mix proportions, predict concrete properties, and design high-performance concrete mixes

tailored to specific project requirements and performance objectives.

Testing methods help researchers and engineers understand various aspects of HSC behavior under cyclic loading, including fatigue life, stiffness degradation, crack initiation and propagation, energy dissipation, and ultimate failure modes. By analyzing the results of these tests, insights can be gained into the performance of HSC in real-world applications and strategies can be developed to enhance its durability and resilience.

In summary, testing concrete using Artificial Neural Networks (ANNs) enables accurate prediction of concrete properties, validation against experimental data, optimization of mix designs, sensitivity analysis, and continuous improvement of predictive models. By leveraging the capabilities of ANNs, engineers can enhance their understanding of concrete behavior, optimize mix designs, and design high-performance concrete structures tailored to specific project requirements.

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